

POCKET CRIMPER DIRECTIONS

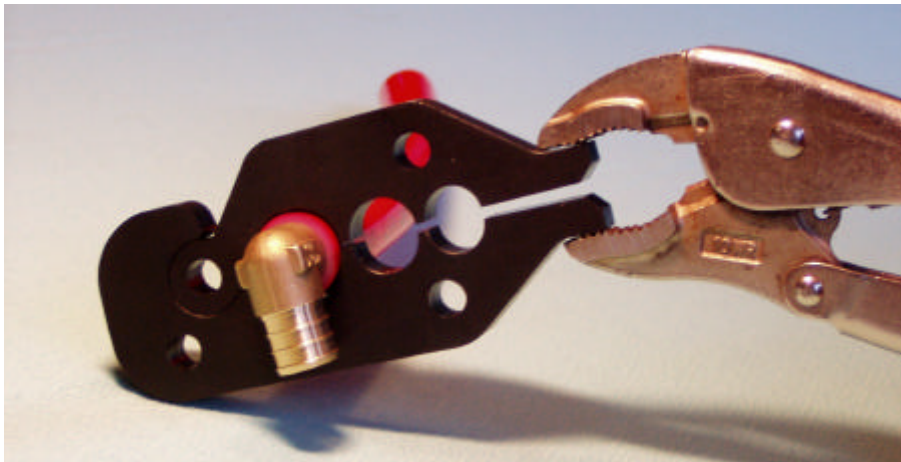
*For permanent crimp connections with PEX tubing fittings,
3/8, 1/2, & 3/4 inch sizes*



1. Cut tubing cleanly, deburr, and slide crimp ring over tubing.
2. Insert fitting and position ring 1/8" to 1/4" from end of tubing with tubing snugly in place.

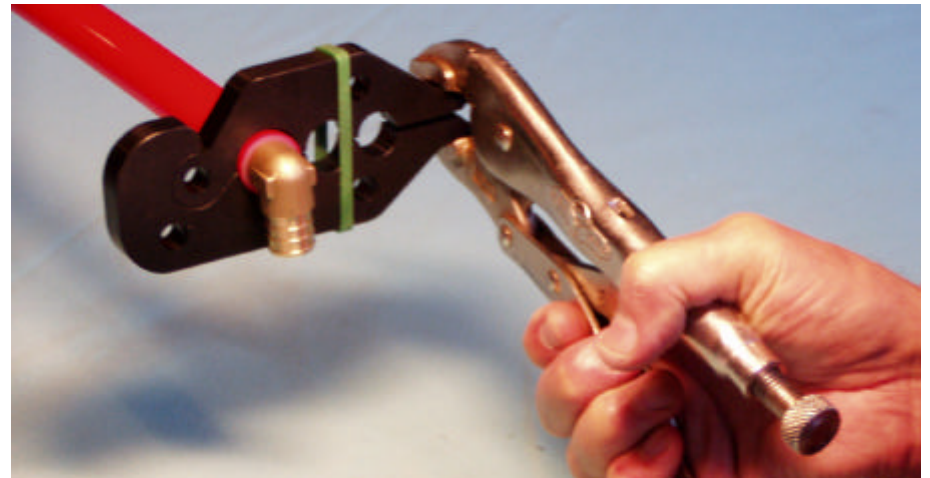
3. Position Pocket Crimper, centered over ring.

4. Squeeze the ends of the tool to seat the ring with **Vise Grips**®. This should be done in several stages, adjusting the **Vise Grips**® as warranted. For best crimp, rotate and repeat.



HINTS:

1. A rubber band around the tool will hold it in place while crimping.
2. Lubricating the tool with a little wax will make crimps easier and the tool last longer.
3. If excessive force to crimp is encountered, check for burrs raised on the ring. If so, swing the tool and continue crimping. Large burrs may be removed carefully with a file before continuing.
4. It is good practice to check your crimps with a Go-No Go gauge..



5. **Vise Grips**® may be positioned at any angle for tight locations.
6. Placing the **Vise Grips**® at 90 degrees, well into the jaws, will give more leverage

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(207) 637 2216 **Patent Pending** Made in USA